

# UO-D 600 - 2000

## Reverse osmosis units

The reverse osmosis unit is used for the desalination of softened water with a salinity of up to 1,000 mg/l. It is equipped with a high-quality centrifugal pump. The microprocessor controller RO digital enables fully automatic operation with logging of all relevant operating data and freely adjustable limit values. The unit can be connected to the central control system via an optional Profinet interface.

### BENEFITS

- Compact unit
- Versatile RO digital controller with logging of operation data and many parametrisation options

### APPLICATIONS

- Desalination of softened water
- Suitable for all commercial and industrial applications



UO-D 900

# UO-D 600 - 2000

## Reverse osmosis units

### DESCRIPTION

#### Reverse osmosis

- Base frame made of stainless steel with plastic front panel
- High-pressure piping made of stainless steel with orbital welding
- Pre-filter (5 µm) with two glycerine-filled manometers
- Low-maintenance valve block hard nickel-plated
- High-pressure pump as low-noise, multi-stage centrifugal pump
- Low pressure elements with PA/PS composite membrane in GRP pressure vessels
- Control cabinet with lockable main switch and power section for controlling the high-pressure pump
- Unit incl. piping and wiring, electrical construction acc. to VDE 0100 Part 600, VDE 0113 Part 1
- Unit tested, parameterised and conserved in own test field

#### Fittings and instrumentation

- Inlet solenoid valve and sampling valves for feed water and permeate
- Valves for adjusting the flow rates of permeate, concentrate and concentrate recirculation
- Pressure sensors for pump inlet pressure, operating and concentrate pressure
- Flow sensors for permeate, concentrate and concentrate recirculation
- Conductivity measurement of permeate with temperature compensation
- Connection fittings for manual cleaning system and permeate check valve per pressure vessel

#### RO digital microprocessor controller

- Fully automatic monitoring and control of the unit
- Easy menu-guided operation of the controller with six buttons
- Four-line illuminated display and two LEDs as local signals for operation and fault
- Languages of the plain text display: German / English / French / Spanish
- Circular storage of operation data (1,960 data sets) with adjustable storage interval
- Operational reliability through adjustable limit values with fault message and display
- Password-protected programming of operating parameters

#### Available inputs

- DIGITAL: external stop (e.g. in case of interrupted feed water supply), motor protection / hard water, 2x level permeate tank (tank min / max) and 3x universal input (configurable)
- ANALOGUE: Level permeate tank (4 - 20 mA)

#### Available outputs

- DIGITAL: collective fault signal, universal output (configurable)
- ANALOGUE: conductivity permeate, measuring range 1 - 999 µS/cm (4 - 20 mA)

#### Optionally available

- Hardness control unit limitron and HR modules to increase the desalination rate
- PR permeate recirculation, KSE concentrate flushing unit and VSE blending device
- Profinet interface and back-up / alternating / parallel RO operation

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### CONDITIONS OF USE

The unit may only be used for the desalination of softened feed water with drinking water quality or appropriately pre-treated well or surface water. The unit is designed for a salinity (TDS) of 1,000 mg/l and a temperature of 15 °C. Under these conditions, the projected permeate output is achieved even after three years of operation. The permeate yield depends on the raw water quality and the pre-treatment. The following parameters must be maintained in the feed water:

Free chlorine	not detectable
Iron (Fe)	< 0.2 mg/l
Manganese (Mn)	< 0.05 mg/l
Silica (SiO <sub>2</sub> )	< 25 mg/l
Silt density index (SDI)	< 3
Feed water temperature	5 – 35 °C
Feed water pressure	2 – 6 bar
Pressure fluctuation	± 0.5 bar

### TECHNICAL DATA OF SERIES

Controller	RO digital
Desalination rate min.	97 %
Permeate recovery	75 – 80 %
Permeate back pressure max.	0.3 bar
pH value operation	6.5 – 9.5
pH value cleaning	2 – 12
Ambient temperature	5 – 40 °C

Product name	Mains connection	Hydraulic connection	Dimensions in mm	Item number
Permeate l/h	kW / V / Hz	feed/permeate/conc.	W x D x H	
UO-D 600	1.5 / 3 x 400 / 50	DN 20 / DN 20 / DN 15	610 x 810 x 1,800	387 151
UO-D 900	1.5 / 3 x 400 / 50	DN 20 / DN 20 / DN 15	610 x 810 x 1,800	387 152
UO-D 1200	2.2 / 3 x 400 / 50	DN 20 / DN 20 / DN 15	610 x 810 x 1,800	387 153
UO-D 1500	2.2 / 3 x 400 / 50	DN 20 / DN 20 / DN 15	610 x 810 x 1,800	387 154
UO-D 2000	3.0 / 3 x 400 / 50	DN 32 / DN 20 / DN 15	610 x 810 x 1,800	387 155